

# SAFETY DATA SHEET

## Section 1. Product and company identification

GHS product identifier : Opticon 224  
 Product Type: Epoxy Resin  
 Material Uses: Epoxy Resin System

Manufacturer  
 Manufactured by Hexion for  
 Hughes Associates LLC  
 18116 Minnetonka Blvd.  
 Wayzata, MN 55391


Emergency Telephone Number : Chemtrec (800-424-9300 )  
 Email: [hughesassociatesmn@gmail.com](mailto:hughesassociatesmn@gmail.com)  
 Telephone: 952-404-2626

Opticon  
703041

## Section 2. Hazards identification

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 4  
 SKIN CORROSION/IRRITATION - Category 2  
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
 SKIN SENSITIZATION - Category 1  
 GERM CELL MUTAGENICITY - Category 2  
 CARCINOGENICITY - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
 [eyes] - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED  
 EXPOSURE) [skin, respiratory tract] - Category 1

### GHS label elements

**Hazard pictograms** : 

**Signal word** : Danger

**Hazard statements** : H227 Combustible liquid.

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H315 Causes skin irritation.  
 H319 Causes serious eye irritation.  
 H317 May cause an allergic skin reaction.  
 H341 Suspected of causing genetic defects.  
 H351 Suspected of causing cancer.  
 H371 May cause damage to organs: (eyes)  
 H372 Causes damage to organs through prolonged or repeated exposure: (skin, respiratory tract)

### Precautionary statements

<b>General</b>	:	Not applicable.
<b>Prevention</b>	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from flames and hot surfaces. - No smoking. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
<b>Response</b>	:	Get medical attention if you feel unwell. IF exposed or if you feel unwell: Call a POISON CENTER or physician. <b>IF ON SKIN:</b> Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. <b>IF IN EYES:</b> Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
<b>Storage</b>	:	Store locked up. Store in a well-ventilated place. Keep cool.
<b>Disposal</b>	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Other hazards which do not result in classification</b>	:	None known.

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS number
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	70 - 90	25068-38-6
Oxirane, 2-(butoxymethyl)-	12.5 - 15	2426-08-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. If necessary, call a poison center or physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.
- Specific hazards arising from the chemical** : Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
halogenated compounds  
aldehydes  
acids  
carbon oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Oxirane, 2-(butoxymethyl)-	<b>ACGIH TLV (2005-01-01)</b> Time Weighted Average (TWA) 3 ppm <b>NIOSH REL (1994-06-01)</b> Ceiling 30 mg/m <sup>3</sup> 5.6 ppm <b>OSHA PEL (1993-06-30)</b> Time Weighted Average (TWA) 270 mg/m <sup>3</sup> 50 ppm
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- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be

	noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Body protection</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Other skin protection</b>	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	: Liquid
<b>Color</b>	: Yellow
<b>Odor</b>	: Not available
<b>Odor threshold</b>	: Not available
<b>pH</b>	: Not available
<b>Melting point/ Freezing point</b>	: Not available
<b>Boiling point</b>	: Not available
<b>Flash point</b>	: Setflash Closed Cup: 73 °C (163.40 °F) (ASTM D 3828)
<b>Burning time</b>	: Not available
<b>Burning rate</b>	: Not available
<b>Evaporation rate</b>	: Not available
<b>Flammability (solid, gas)</b>	: Not available
<b>Lower and upper explosive (flammable) limits</b>	: <b>Lower:</b> Not available <b>Upper:</b> Not available
<b>Vapor pressure</b>	: 400 Pa @ 25 °C (77.00 °F) (Solvent)
<b>Vapor density</b>	: 4.5 [Air = 1]
<b>Relative density</b>	: 1.13
<b>Solubility</b>	: Not available
<b>Solubility in water</b>	: Negligible
<b>Partition coefficient: n-octanol/water</b>	: Not available
<b>Auto-ignition temperature</b>	: Not available
<b>Decomposition temperature</b>	: Not available
<b>SADT</b>	: Not available
<b>Viscosity</b>	: <b>Dynamic:</b> Not available <b>Kinematic:</b> Not available

### Other information

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No additional information.

## Section 10. Stability and reactivity

<b>Reactivity</b>	:	Stable under normal conditions.
<b>Chemical stability</b>	:	The product is stable.
<b>Possibility of hazardous reactions</b>	:	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	:	Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
<b>Incompatible materials</b>	:	Reactive or incompatible with the following materials: oxidizing materials
<b>Hazardous decomposition products</b>	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>Other hazards</b>	:	Reacts with considerable heat release with some curing agents. Heating this substance above 300 deg. F in the presence of air may cause slow oxidative decomposition; above 500 deg. F polymerization may occur. Some combinations of resins and curing agents can produce exothermic reactions which in large masses can cause runaway polymerization and charring of the reactants Fumes and vapors from the thermal and chemical decompositions vary widely in composition and toxicity.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer				
	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-
Oxirane, 2-(butoxymethyl)-				
	LD50 Oral	Rat	1,660 mg/kg	-
	LC50 Inhalation	Rat		8 h
<b>Remarks - Inhalation:</b>	D17 Eye - Lacrimation K01 Gastrointestinal - Changes in structure or function of salivary glands J22 Lung, Thorax, or Respiration - Dyspnea			
	LD50 Dermal	Rat	> 2,150 mg/kg	-

**Conclusion/Summary** : Not available

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
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4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	Skin - Erythema/E schar 404 Acute Dermal Irritation/Corrosion	Rabbit	1.5 - 2		-
	Skin - Edema 404 Acute Dermal Irritation/Corrosion	Rabbit	1.0 - 1.5		-
	eyes - - 405 Acute Eye Irritation/Corrosion	Rabbit	0		-
	eyes - Redness of the conjunctiva	Rabbit	0.7		-
	Skin - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Mild irritant	Rabbit			-
Oxirane, 2-(butoxymethyl)-	eyes - Severe irritant	Rabbit		24 hrs	-
	Skin - Mild irritant	Rabbit		72 hrs	-
	Skin - Moderate irritant	Rabbit		24 hrs	-
	eyes - Mild irritant	Rabbit			-

**Conclusion/Summary**

**Skin** : Not available  
**eyes** : Not available  
**Respiratory** : Not available

**Sensitization****Conclusion/Summary**

**Skin** : Not available  
**Respiratory** : Not available

**Mutagenicity**

**Conclusion/Summary** : Not available

**Carcinogenicity**

**Conclusion/Summary** : Not available

**Reproductive toxicity**

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	-	-	-	-	-	-
<b>Remarks:</b>	No adverse reproductive effects were observed in an O.E.C.D. Test Guideline no. 416 GLP two-generation rat oral gavage study conducted up to a high dose level of 750 mg/kg/day that resulted in adult body weight decrements.					

**Conclusion/Summary** : Not available

**Teratogenicity**

**Conclusion/Summary** : Not available

**Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	Category 3		Respiratory tract irritation
Oxirane, 2-(butoxymethyl)-	Category 3 Category 2		Respiratory tract irritation eyes

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Oxirane, 2-(butoxymethyl)-	Category 1 Category 2		skin respiratory tract blood system central nervous system (CNS)

**Aspiration hazard**

Not available

**Information on the likely routes of exposure** : Not available

**Potential acute health effects**

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : Irritating to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering

		redness
<b>Inhalation</b>	:	No specific data.
<b>Skin contact</b>	:	Adverse symptoms may include the following: irritation redness
<b>Ingestion</b>	:	No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

<b>Potential immediate effects</b>	:	Not available
<b>Potential delayed effects</b>	:	Not available

**Long term exposure**

<b>Potential immediate effects</b>	:	Not available
<b>Potential delayed effects</b>	:	Not available

**Potential chronic health effects**

<b>Conclusion/Summary</b>	:	Not available
<b>General</b>	:	Causes damage to organs through prolonged or repeated exposure: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	:	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
<b>Mutagenicity</b>	:	Suspected of causing genetic defects.
<b>Teratogenicity</b>	:	No known significant effects or critical hazards.
<b>Developmental effects</b>	:	No known significant effects or critical hazards.
<b>Fertility effects</b>	:	No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**

Not available

**Section 12. Ecological information**

**Toxicity**

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq 700$ )			
	Acute LC50 1.3 mg/l - 203 Fish, Acute Toxicity Test	Fish - Fish	96 h
	Acute EC50 2.1 mg/l - 202 Daphnia sp. Acute Immobilization Test and Reproduction Test	Aquatic invertebrates. Water flea	48 h
	Acute NOEC 0.3 mg/l - 211 Daphnia Magna Reproduction Test	Aquatic invertebrates. Water flea	21 d
	Acute LC50 > 11 mg/l -	Aquatic plants - Algae	72 h
butyl glycidyl ether			

	Acute EC50 3.9 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
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**Conclusion/Summary** : Not available

**Persistence/degradability**

**Conclusion/Summary** : Not available

**Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	2.64 - 3.78	3 - 31 31.00	low
Oxirane, 2-(butoxymethyl)-	0.63	-	low

**Mobility in soil**

**Soil/water partition coefficient (KOC)** : Not available

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

**International transport regulations**

Regulatory	UN/NA	Proper shipping name	Classes/*PG	Reportable
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information	number		Quantity (RQ)
CFR	1993	COMBUSTIBLE LIQUID, N.O.S. (Oxirane, 2-(butoxymethyl)-)	Class CBL III
TDG		Non-regulated	
IMO/IMDG		Non-regulated	
IATA (Cargo)		Non-regulated	

Not regulated by D.O.T. if in a container of 119 gallon capacity or less.

\*PG : Packing group

**Special precautions for user** : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.'

## Section 15. Regulatory information

### United States

**U.S. Federal regulations** : **United States - TSCA 12(b) - Chemical export notification:** None required.  
**United States - TSCA 5(a)2 - Final significant new use rules:** Not listed  
**United States - TSCA 5(a)2 - Proposed significant new use rules:** Not listed  
**United States - TSCA 5(e) - Substances consent order:** Not listed

### SARA 302/304

#### Composition/information on ingredients

Name	EHS
Oxirane, 2,2'-[oxybis(methylene)]bis-	Yes.
Oxirane, 2-(chloromethyl)-	Yes.

### California Prop. 65:

: WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer., WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(butoxymethyl)-	No.	Yes.	No.	No.
Oxirane, 2,2'-[oxybis(methylene)]bis-	No.	Yes.	No.	No.
Oxirane, 2-(phenoxyethyl)-	Yes.	No.	5 µg/day	No.

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Oxirane, 2-(chloromethyl)-	Yes.	Yes.	9 µg/day	No.
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**United States inventory (TSCA 8b)** : All components are listed or exempted.

#### Canada

**WHMIS (Canada)** : Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).  
Class D-1B: Material causing immediate and serious toxic effects (Toxic).  
Class D-2A: Material causing other toxic effects (Very toxic).  
Class D-2B: Material causing other toxic effects (Toxic).

#### Canadian lists

**Canadian NPRI** : None required.

**CEPA Toxic substances** : None required.

#### International regulations

**International lists** :

- Australia inventory (AICS)**: All components are listed or exempted.
- Canada inventory**: All components are listed or exempted.
- Japan inventory**: All components are listed or exempted.
- China inventory (IECSC)**: All components are listed or exempted.
- Korea inventory**: All components are listed or exempted.
- New Zealand Inventory (NZIoC)**: All components are listed or exempted.
- Philippines inventory (PICCS)**: All components are listed or exempted.
- United States inventory (TSCA 8b)**: All components are listed or exempted.
- Taiwan inventory (CSNN)**: All components are listed or exempted.

## Section 16. Other information

#### Hazardous Material Information System III (U.S.A.) :

Health	*	2
		2
		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

**Full text of abbreviated H statements** : Not applicable.

#### History

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**Prepared by** : Product Safety Stewardship  
**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labeling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations  
**References** : Not available

**Notice to reader**

NOTICE: The information provided herein was believed by HUGHES ASSOCIATES AND HEXION to be accurate at the time of preparation from sources believed to be reliable ,but it is the responsibility of the USER to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. HUGHES ASSOCIATES makes no warranty, expressed or implied, concerning the product or the merchantability or fitness thereof for any purpose or concerning the accuracy of any information provided by HUGHES ASSOCIATES. The BUYER ASSUMES ALL RESPONSIBILITY FOR HANDLING, USING AND/OR RESELLING THE PRODUCT IN ACCORDANCE WITH THE APPLICABLE FEDERAL, STATE AND LOCAL LAW.

# SAFETY DATA SHEET

## Section 1. Product and company identification

GHS product identifier : Opticon Hardener  
 Product Type: Curing Agent  
 Material Uses: Epoxy Resin System

Manufacturer  
 Manufactured by Hexion for  
 Hughes Associates LLC  
 18116 Minnetonka Blvd  
 Wayzata, MN. 55391

Emergency Telephone Number : Chemtrec 800-424-9300  
 Email for Hughes Associates : [hughesassociatesmn@gmail.com](mailto:hughesassociatesmn@gmail.com)  
 Telephone : 952-404-2626

## Section 2. Hazards identification

Classification of the substance or mixture : ACUTE TOXICITY:oral - Category 4  
 ACUTE TOXICITY:dermal - Category 4  
 SKIN CORROSION/IRRITATION - Category 1A  
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
 RESPIRATORY SENSITIZATION - Category 1  
 SKIN SENSITIZATION - Category 1  
 TOXIC TO REPRODUCTION - Category 2  
 TOXIC TO REPRODUCTION - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)  
 [eyes] - Category 1  
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED  
 EXPOSURE) [kidneys, liver, skin] - Category 1

### GHS label elements

Hazard pictograms :



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**Signal word** : Danger

**Hazard statements** : H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H318 Causes serious eye damage.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H317 May cause an allergic skin reaction.  
 H361f Suspected of damaging fertility.  
 H361d Suspected of damaging the unborn child.  
 H370 Causes damage to organs: (eyes)  
 H372 Causes damage to organs through prolonged or repeated exposure: (kidneys, liver, skin)

**Precautionary statements**

**General** : Not applicable.

**Prevention** : Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Use personal protective equipment as required.  
 Wear protective gloves.  
 Wear eye or face protection.  
 Wear protective clothing.  
 In case of inadequate ventilation wear respiratory protection.  
 Do not breathe vapor.  
 Do not eat, drink or smoke when using this product.  
 Wash hands thoroughly after handling.  
 Contaminated work clothing should not be allowed out of the workplace.

**Response** : Get medical attention if you feel unwell.  
 IF exposed:  
 Call a POISON CENTER or physician.  
**IF INHALED:**  
 Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 Immediately call a POISON CENTER or physician.  
 If experiencing respiratory symptoms:  
 Call a POISON CENTER or physician.  
**IF SWALLOWED:**  
 Immediately call a POISON CENTER or physician.  
 Rinse mouth.  
 Do NOT induce vomiting.  
**IF ON SKIN (or hair):**  
 Take off immediately all contaminated clothing.  
 Rinse skin with water or shower.  
 Wash contaminated clothing before reuse.  
 Immediately call a POISON CENTER or physician.  
**IF ON SKIN:**  
 Wash with plenty of soap and water.  
 Call a POISON CENTER or physician if you feel unwell.  
 If skin irritation or rash occurs:  
 Get medical attention.

**IF IN EYES:**

Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER or physician.

- Storage** : Store locked up.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Other hazards which do not result in classification** : None known.

### Section 3. Composition/information on ingredients

**Substance/mixture** : Substance

#### CAS number/other identifiers

**CAS number** : Not available  
**EC number** : Not available

Ingredient name	% by weight	CAS number
Triethylenetetramine	100	112-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms,

- avoid further exposure.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated

in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use.

- Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Triethylenetetramine	<b>AIHA WEEL (1999-01-01)</b> Time Weighted Average (TWA) 1 ppm <b>NIOSH REL (2005-09-30)</b>

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations

<b>Eye/face protection</b>	:	and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
<b><u>Skin protection</u></b>		
<b>Hand protection</b>	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Body protection</b>	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Other skin protection</b>	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	:	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	:	Liquid
<b>Color</b>	:	Yellow
<b>Odor</b>	:	amine.
<b>Odor threshold</b>	:	Not available
<b>pH</b>	:	10 - 12
<b>Melting point/ Freezing point</b>	:	-35 °C (31.00- °F)
<b>Boiling point</b>	:	277 °C (530.60 °F)
<b>Flash point</b>	:	Pensky-Martens Closed Cup: 122 °C (251.60 °F) (ASTMD 93)
<b>Burning time</b>	:	Not available
<b>Burning rate</b>	:	Not available
<b>Evaporation rate</b>	:	Not available
<b>Flammability (solid, gas)</b>	:	Not available
<b>Lower and upper explosive</b>	:	<b>Lower:</b> Not available

(flammable) limits	Upper: Not available
Vapor pressure	: 0.001 kPa @ 20 °C (68.00 °F)
Vapor density	: 5 [Air = 1]
Relative density	: Not available
Density	: 980 kg/m <sup>3</sup>
Solubility	: Not available
Solubility in water	: Complete
Partition coefficient: n-octanol/water	: Not available
Auto-ignition temperature	: 335 °C (635.00 °F)
Decomposition temperature	: Not available
SADT	: Not available
Viscosity	: <b>Dynamic:</b> 30 mPa·s @ 20 °C (68.00 °F)
	<b>Kinematic:</b> Not available

**Other information**

No additional information.

## Section 10. Stability and reactivity

Reactivity	: Stable under normal conditions.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Keep away from heat, sparks, flame and other ignition sources. Exposure to water vapour.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

**Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Triethylenetetramine	LD50 Oral	Rat	2,500 mg/kg	-

Conclusion/Summary : Not available

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
Triethylenetetramine	eyes - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Severe irritant	Rabbit			-

**Conclusion/Summary**

Skin : Not available  
 eyes : Not available  
 Respiratory : Not available

**Sensitization****Conclusion/Summary**

Skin : Not available  
 Respiratory : Not available

**Mutagenicity**

Conclusion/Summary : Not available

**Carcinogenicity**

Conclusion/Summary : Not available

**Reproductive toxicity**

Conclusion/Summary : Not available

**Teratogenicity**

Conclusion/Summary : Not available

**Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Triethylenetetramine	Category 1		eyes

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Triethylenetetramine	Category 1 Category 2		respiratory tract skin liver kidneys

**Aspiration hazard**

Not available

Information on the likely routes of exposure : Not available

**Potential acute health effects**

<b>Eye contact</b>	:	Causes serious eye damage.
<b>Inhalation</b>	:	May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Skin contact</b>	:	Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
<b>Ingestion</b>	:	Harmful if swallowed. May cause burns to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Eye contact</b>	:	Adverse symptoms may include the following: pain watering redness
<b>Inhalation</b>	:	Adverse symptoms may include the following: wheezing and breathing difficulties asthma reduced fetal weight increase in fetal deaths skeletal malformations
<b>Skin contact</b>	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
<b>Ingestion</b>	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure**

<b>Potential immediate effects</b>	:	Not available
<b>Potential delayed effects</b>	:	Not available

**Long term exposure**

<b>Potential immediate effects</b>	:	Not available
<b>Potential delayed effects</b>	:	Not available

**Potential chronic health effects**

<b>Conclusion/Summary</b>	:	Not available
<b>General</b>	:	Causes damage to organs through prolonged or repeated exposure: Once sensitized, a severe allergic reaction may occur when

	subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: Suspected of damaging the unborn child.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: Suspected of damaging fertility.

**Numerical measures of toxicity****Acute toxicity estimates**

Not available

**Section 12. Ecological information****Toxicity**

Product/ingredient name	Result	Species	Exposure
3,6-diazaoctanethylenediamin			
	Acute LC50 33,900 µg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 3,700 µg/l Fresh water	Aquatic plants - Green algae	96 h

**Conclusion/Summary** : Not available

**Persistence/degradability**

**Conclusion/Summary** : Not available

**Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Triethylenetetramine	-1.66 - -1.4	-	low
EPIKURE™ Curing Agent 3234		-	low

**Mobility in soil**

**Soil/water partition coefficient (KOC)** : Not available

**Other adverse effects** : No known significant effects or critical hazards.

**Section 13. Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging

should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

### International transport regulations

Regulatory information	UN/NA number	Proper shipping name	Classes/*PG	Reportable Quantity (RQ)
CFR	2259	TRIETHYLENETETRAMINE	Class 8 II	
TDG	2259	TRIETHYLENETETRAMINE	Class 8 II	
IMO/IMDG	2259	TRIETHYLENETETRAMINE	Class 8 II	
IATA (Cargo)	2259	TRIETHYLENETETRAMINE	Class 8 II	

\*PG : Packing group

**Special precautions for user** : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

### United States

**U.S. Federal regulations** : **United States - TSCA 12(b) - Chemical export notification:** None required.  
**United States - TSCA 5(a)2 - Final significant new use rules:** Not listed  
**United States - TSCA 5(a)2 - Proposed significant new use rules:** Not listed  
**United States - TSCA 5(e) - Substances consent order:** Not listed

**California Prop. 65:** : None required.

**United States inventory (TSCA 8b)** : All components are listed or exempted.

**Canada**

**WHMIS (Canada)** : Class D-1A: Material causing immediate and serious toxic effects (Very toxic).  
 Class D-2A: Material causing other toxic effects (Very toxic).  
 Class D-2B: Material causing other toxic effects (Toxic).  
 Class E: Corrosive material

**Canadian lists**

**Canadian NPRI** : None required.

**CEPA Toxic substances** : None required.

**International regulations**

**International lists** : **Australia inventory (AICS)**: All components are listed or exempted.  
**Taiwan inventory (CSNN)**: All components are listed or exempted.  
**Canada inventory**: All components are listed or exempted.  
**Japan inventory**: All components are listed or exempted.  
**China inventory (IECSC)**: All components are listed or exempted.  
**Korea inventory**: All components are listed or exempted.  
**New Zealand Inventory (NZIoC)**: All components are listed or exempted.  
**Philippines inventory (PICCS)**: All components are listed or exempted.  
**United States inventory (TSCA 8b)**: All components are listed or exempted.

<b>Section 16. Other information</b>
--------------------------------------

**Hazardous Material Information System III (U.S.A.) :**

<b>Health</b>	*	3
		1
		0

**Caution:** HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

**Full text of abbreviated H statements** : Not applicable.

**History**

**Date of printing** : 05/21/2015  
**Date of issue/Date of revision** : 05/18/2015  
**Date of previous issue** : 07/01/2014  
**Version** : 8.0  
**Prepared by** : Product Safety Stewardship  
**Key to abbreviations** : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals

Version: 8.0

Date of issue/Date of revision: 05/18/2015

Date of previous issue: 07/01/2014

IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations  
: Not available

**References**

**Notice to reader**

NOTICE: The information provided herein was believed by HUGHES ASSOCIATES AND HEXION to be accurate at the time of preparation from sources believed to be reliable ,but it is the responsibility of the USER to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of the product and to determine the suitability of the product for its intended use. HUGHES ASSOCIATES makes no warranty, expressed or implied, concerning the product or the merchantability or fitness thereof for any purpose or concerning the accuracy of any information provided by HUGHES ASSOCIATES. The BUYER ASSUMES ALL RESPONSIBILITY FOR HANDLING, USING AND/OR RESELLING THE PRODUCT IN ACCORDANCE WITH THE APPLICABLE FEDERAL, STATE AND LOCAL LAW.