

Silver-Copper-Zinc Alloys

Safety Data Sheet

1. Product and Company Identification

Suppliers and Manufacturers

Lucas Milhaupt, Inc.  
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Cudahy, WI 53110 USA  
Telephone: 414-769-6000  
www.lucasmilhaupt.com

Emergency Phone Number

Chemtrec: 800-424-9300

SDS Number: 82

Product Codes: 15-902; 21-962; 24-096; 24-201; 24-207; 24-209; 24-260; 24-509;  
28-580; 32-051; 32-058; 32-059; 32-070; 32-090; 32-180; 32-202; 32-250; 32-300;  
32-350; 32-351; 32-400; 32-401; 32-441; 32-450; 32-451; 32-453; 32-501; 32-600;  
32-650; 32-680; 32-681; 32-682; 32-700; 32-750; 32-751; 32-800; 37-650; 69-051;  
69-216; Compo Grain 10-41.

Product Use(s): Alloys for brazing and other metallurgical processes

2. Hazards Identification

Classification(s)

Specific Target Organ Toxicity, Single Exposure: Hazard Category 3

Label Symbol(s): Exclamation Point

Label Signal Word(s): Warning

Label Hazard Statement(s)

May cause respiratory irritation.

Label Precautionary Statement(s)

Avoid breathing dust or fume.  
Use only outdoors or in a well-ventilated area.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Call a Poison Control Center or doctor if you feel unwell.  
Store locked up.  
Dispose of contents and container in accordance with applicable regulations.  
10-96% of the products consist of ingredients of unknown acute toxicity.

3. Composition/Information on Ingredients

75% Silver Solder  
110171  
110181

Ingredient	CAS Number	%	Impurities
Copper	7440-50-8	5-92	None known
Silver	7440-22-4	4-90	None known
Zinc	7440-66-6	3-38	None known

#### 4. First Aid Measures

##### Eye

Flush affected areas with water for at least fifteen minutes. Seek medical assistance if necessary.

##### Skin

Remove contaminated clothing. Wash affected area with large quantities of water for at least five minutes. Seek medical attention if necessary. Launder or dry-clean clothing before reuse.

##### Ingestion

If subject is conscious, induce vomiting. If unconscious or convulsive, seek immediate medical assistance. Do not give anything by mouth to an unconscious or convulsive person.

##### Inhalation

If signs and symptoms of toxicity are observed, remove subject from area, administer oxygen, and seek medical attention. Keep the subject warm and at rest. Perform artificial respiration if breathing has stopped.

##### Note to Physician

None of the components are acutely toxic by ingestion, nor are they absorbed through the skin. Long-term chronic exposure may cause argyria.

#### 5. Fire Fighting Measures

##### Fire and Explosion Hazards

These products are non-flammable and non-explosive. If present in a fire or explosion, they may emit fumes of the constituent metals or their oxides.

##### Extinguishing Media

Use dry chemical. Do not use water.

##### Fire Fighting Instructions

If fighting a fire in which these products are present, wear a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode.

6. Accidental Release Measures

Methods and Materials

If a finely-divided form of product is spilled, clean up spillage so as to minimize dispersion of dust. Either wet sweeping or vacuuming using HEPA filtration is recommended.

Personal Precautions

Avoid contact with skin, eyes, and mucous membranes.

Environmental Precautions

Prevent spills from entering sewers or contaminating soil.

7. Handling and Storage

Handling Precautions

No special handling precautions are required.

Work and Hygiene Practices

To prevent ingestion following use of the product, wash hands and face before eating, drinking, applying cosmetics, or using tobacco. Remove contaminated clothing or protective equipment before entering eating/drinking areas.

Storage Precautions

Do not store in proximity to incompatible materials (see Section #10).

8. Exposure Controls and Personal Protection

Ingredients - Exposure Limits

Copper

ACGIH TLVs: 0.2 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)

OSHA PELs: 0.1 mg/m3 TWA (fume); 1 mg/m3 TWA (dusts and mists)

Silver

ACGIH TLV: 0.1 mg/m3 TWA (metal) OSHA PEL: 0.01 mg/m3 TWA

Zinc

ACGIH TLVs (as ZnO): 2 mg/m3 TWA; 10 mg/m3 STEL (respirable fractions)

OSHA PEL: 5 mg/m3 TWA (as respirable fraction of ZnO dust or fume)

Ingredients - Biological Limits

Copper

No ACGIH BEI(s) or other biological limit(s)

Silver

No ACGIH BIE(s) or other biological limit(s)

Zinc

No ACGIH BEI(s) or other biological limit(s)

Engineering Controls

Use dilution or local exhaust ventilation adequate to maintain concentrations of all components and their byproducts to within their applicable standards.

Eye/Face Protection

Wear eye protection adequate to prevent eye contact with the product and injury if the products are used with a flame. Plastic-frame spectacles with side shields and filter lenses (shade #3/#4) are recommended.

Skin Protection

Wear protective gloves and clothing to prevent skin injuries if the products are used with a flame and/or for prolonged or repeated contact with finely-divided forms of product. Avoid flammable fabrics.

Respiratory Protection

If an exposure level to a component(s) exceeds an applicable standard, use a NIOSH-approved respirator having a configuration (facepiece, filter media, assigned protection factor, etc.) effective for the concentration of the component(s) generated. For guidance on selection and use of respirators, consult American National Standard Z88.2 (ANSI, New York, NY 10036, USA).

9. Physical and Chemical Properties

Appearance: White to brass-yellow metals, various forms

Odor: none

Odor threshold: not applicable

pH: not applicable

Melting Point: 1235-1545F./670-840C.

Freezing point: not applicable

Boiling point/boiling range: not determined

Flash Point: not applicable

Evaporation Rate: not applicable

Flammability Class: not applicable

Lower Explosive Limit: not applicable

Upper Explosive Limit: not applicable

Vapor pressure: not applicable

Vapor density: not applicable

Relative density (H2O): 8.4-10.3

Solubility (H2O): insoluble

Oil-water partition coefficient: not applicable

Autoignition Point: not applicable

Decomposition temperature: not applicable

Viscosity: not applicable

10. Stability and Reactivity

Reactivity: none reasonably foreseeable  
Stability: stable  
Hazardous Polymerization: will not occur  
Risk of Dangerous Reactions: see "Conditions to Avoid"

Conditions to Avoid

Silver and copper can form unstable acetylides in contact with acetylene gas.

Incompatible Materials

Acetylene; ammonia; azides; nitric acid; halogens; ethylene imine; ethylene oxide; chlorine trifluoride; sulfuric acid; peroxides; peroxyformic acid; oxalic acid; tartaric acid; 1-bromo-2-propyne; permonosulfuric acid; hydrazine mononitrate; hydrazoic acid; hydrogen sulfide; bromates, chlorates, and iodates of alkali and alkali earth metals; hydroxylamine; selenium; tellurium; carbon disulfide.

Hazardous Decomposition Products

Heating to elevated temperatures may liberate metal/metal oxide fumes.

11. Toxicological Information

This product has not been subject to toxicological testing by the supplier/manufacturer.

Ingredients - Toxicological Data

Copper

LD50: No data available                      LC50: No data available

Silver

LD50: >2,000 mg/kg (oral/rat)              LC50: No data available

Zinc

LD50: No data available                      LC50: No data available

Primary Routes(s) of Entry

Ingestion; inhalation.

Eye Hazards

Eye contact with these products in finely-divided forms may cause irritation, conjunctivitis, ulceration of the cornea, and/or argyria, a permanent gray discoloration of the eyes, skin, mucous membranes, and respiratory tract.

Skin Hazards

Skin contact with these products, particularly in finely-divided forms, may cause irritation, argyria, discoloration, and/or contact dermatitis.

Ingestion Hazards

Ingestion of these products in finely-divided forms may cause nausea, vomiting,

and gastrointestinal irritation.

Inhalation Hazards

Inhalation of toxicologically-significant quantities of the components is unlikely when the product is used in accordance with instructions and specified protective measures (see Section #8).

Symptoms Related to Overexposure

Pre-existing pulmonary diseases (e.g., bronchitis, asthma) may be aggravated by inhalation overexposure, particularly as fume.

Delayed Effects from Long Term Overexposure

Chronic overexposure by inhalation and/or ingestion may aggravate pre-existing diseases of the liver, kidneys, and gastrointestinal system.

Carcinogenicity

The product contains no chemicals classified as potential or demonstrated carcinogens by IARC, NTP, or OSHA.

Germ Cell Mutagenicity

The product contains no components determined to be germ cell mutagens.

Reproductive Effects

The product contains no components determined to be damaging to fertility of the unborn child.

Acute Toxicity Estimates

LD50 (oral): >2,000 mg/kg  
LD50 (dermal): no data available  
LC50: no data available

Interactive Effects of Components: no data available

12. Ecological Information

No ecological data is available for the product. Available ecological data for the components is as follows:

Copper

No data available for Aquatic Toxicity to Fish and Invertebrates, Aquatic Toxicity to Plants and Microorganisms, Toxicity to Terrestrial Organisms, Persistence and Degradability, Bioaccumulation Potential, Mobility in Soil.

Silver

No data available for Aquatic Toxicity to Fish and Invertebrates, Aquatic

Toxicity to Plants and Microorganisms, Toxicity to Terrestrial Organisms,  
Persistence and Degradability, Bioaccumulation Potential, Mobility in Soil.

Zinc

No data available for Aquatic Toxicity to Fish and Invertebrates, Aquatic  
Toxicity to Plants and Microorganisms, Toxicity to Terrestrial Organisms,  
Persistence and Degradability, Bioaccumulation Potential, Mobility in Soil.

Ozone Depletion Potential: This product contains no ingredients listed in the  
Annexes to the Montreal Protocol on Substances that Deplete the Ozone Layer.

13. Disposal Considerations

Do not discharge waste product into sanitary or storm sewers or allow it to  
contaminate soil. Consult applicable Federal, State/ Provincial, and local  
regulations.

14. Transport Information

Transport is not regulated by USDOT, TDG (Canada), IATA, or IMO.

15. Regulatory Information

United States Regulatory Information

All components of this product are listed on the EPA's TSCA inventory.

SARA Hazard Classes: Chronic Health Hazard

SARA Section 313 Notification

These products contain these components subject to the requirements of Section  
313 of the Emergency Preparedness and Community Right-to-Know Act (EPCRA) of  
1986 and of 40CFR, Part 372:

1. Copper (CASRN 7440-50-8)
2. Silver (CASRN 7440-22-4)

Canadian Regulatory Information

All components of these products are listed on either the Domestic Substances  
List (DSL) or the Nondomestic Substances List (NDSL).

WHMIS Class(es) and Division(s): D2B

Components on Ingredients Disclosure List:

1. Copper, elemental (CASRN 7440-50-8)
2. Silver, elemental (CASRN 7440-22-4)

This product has been classified according to the hazard criteria of the CPR and  
this SDS contains all of the information required by the CPR.

16. Other Information

HMIS Ratings

Health - 2\* (moderate chronic hazard)  
Flammability - 1 (slight hazard)  
Physical Hazard - 1 (slight hazard)  
PPE - see Note

Note: Lucas-Milhaupt, Inc. recommends the use of protective eyewear and gloves (Personal Protection Index "B") as standard PPE. HMIS recommends that its ratings be used only in conjunction with a fully implemented HMIS program, and that specific PPE codes be created by the user, who is familiar with the actual conditions under which the product is used. We cannot anticipate every condition of the product's use, and it is the user's responsibility to evaluate the hazards pertinent to its specific operations, and to determine the specific PPE required.

NFPA Ratings

Health - 2    Flammability - 1    Reactivity - 1

Preparation Information

Date of Preparation: 27 June 2014  
Date of Prior SDS: 1 May 2013

Disclaimer

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Lucas-Milhaupt, Inc.